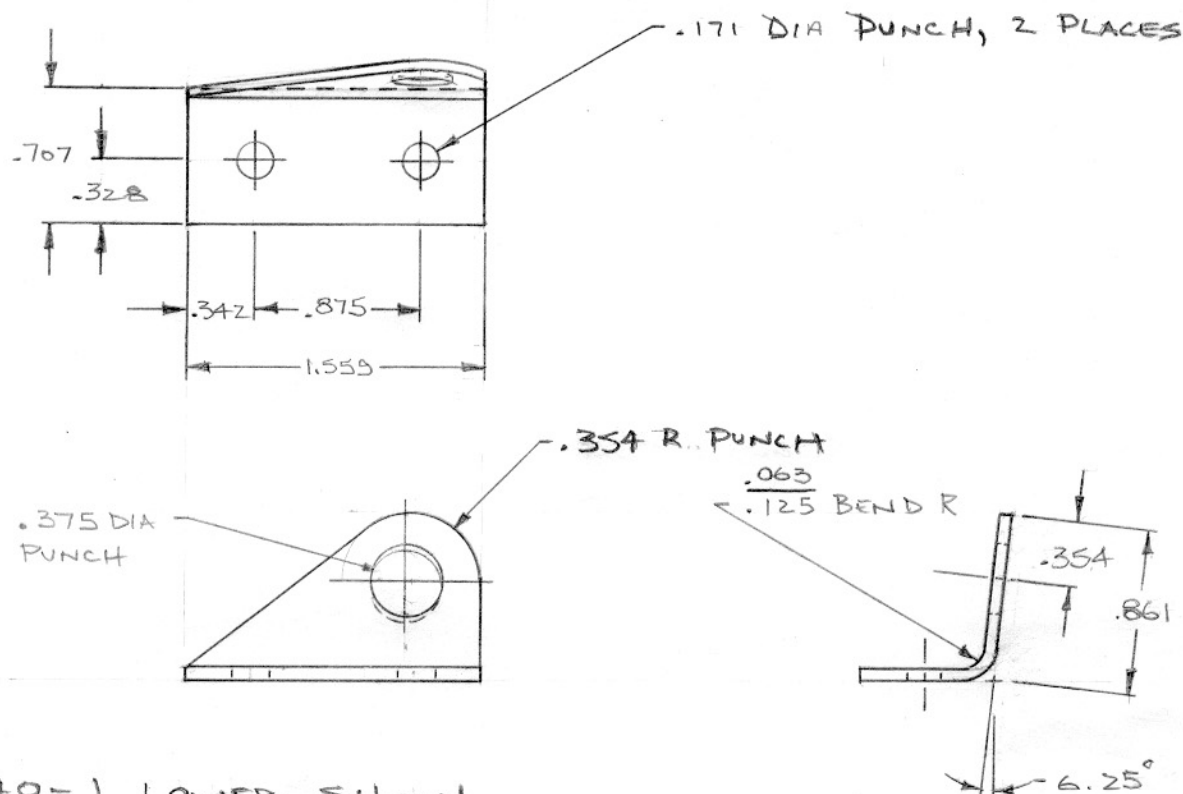


UNDER REVIEW

48-12-14 KE

SUPERCEDED BY

02858 Rev A
48-12-18 KE



D2140-1 LOWER SHOWN
D2140-2 UPPER OPPOSITE

MAT'L: .063 - 304 - ZB
FINISH: WHITE POWDER COAT
HIGH GLOSS

D2140

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN HATTON DESIGN KRODLEY STRESS	DATE 07.06.92 92/7/4	TITLE HINGE BRACKET		
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER IN. — S — 7742 5. HOLES PER AND 10387 LIMITS 1. TOLERANCES — .JXX & .030 .JXX & .010 2. ANGLES 1 W/ 3. PARALLELISM 1 .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES BJ=MS20470AD BB=MS20476AD		CHECKED KRODLEY CLIENT	92/7/4	CODE D2140	DWG NO. D2140	REV.
REPORT ALL DISCREPANCIES — DO NOT SCALE									
SCALE 1 : 1 SHT 1 OF 1									